

# **Technical Datasheet**

**PVC SUSPENSION HOMOPOLYMER** 

# **VICIR S1000W**

## **Description**

VICIR S1000W is a high molecular weight polyvinyl chloride grade, manufactured by a suspension polymerisation process. It is a porous polymer, with a high bulk density which allows easy processing, high output rates and excellent mechanical properties.

### **Typical values**

Property	Value*	Unit	Test Method
K-value	67	-	ISO 1628-2
Bulk density	0.560	g/cm <sup>3</sup>	ISO 60
Size Analysis			ISO 13320-1
> 250µm	≤ 10	%	
< 63μm	≤ 5	%	
Volatile content	≤ 0.3	%	ISO 1269
Plasticizer absorption	21	%	ISO 4608
Residual Vinyl Chloride	< 1	ppm	ISO 24538

Data obtained on representative samples of this grade. These values are typical, for guidance only and must not be used as a basis for specifications.

## **Applications**

VICIR S1000W is recommended for the manufacture of rigid products, particulary the extrusion of window and other profiles. This grade is suitable for electrical conduits and for the production of both pressure and non-pressure pipes.

# **Shipping**

In general, shipping of the resin is done in bulk.

Most common bulk transport modes are silotrucks and pressurized containers for rail and sea transport.

VICIR S1000W is available in 25 kg multi-ply paper bags as well as in flexible containers (FIBC's) of ca. 750 or 1000 kg

#### **Storage**

The resin must be stored in a dry area under moderate temperature conditions (maximum 30  $^{\circ}\text{C})$  and avoid direct UV light exposure.

### Safety

For information on the safety precautions please refer to our safety data sheet (SDS) of VICIR S-PVC. The SDS can be sent on request.

Companhia Industrial de Resinas Sintéticas, CIRES, Lda Rua da CIRES, nº 8 3860-160 Avanca, ESTARREJA PORTUGAL Tel: +351 234 811 200 Fax: +351 234 811 204

E-mail: cires@cires.pt Home: www.cires.pt Technical Datasheet S1000W - English Revision date - December 2019